TRANSMISSION SPECIFICS

VALVE BODY COMPONENTS

Valve body electrical components consist of:

Pressure Regulator solenoids (EDS). Controlled by a Pulse Width Modulated (PWM) control signal from the TCM provides an adjustable positioning of the valve. The variable position makes these valves suitable for varying control pressures.

Pressure Regulator valves are used for:

- Maintaining operating pressures
- Gradual TC Clutch lock up control
- Overlap shift control (system specific)
- Band Brake Activation (system specific)

Magnetic Valve (Shift) Solenoids (MV). Controlled by a switched (on/off) power or ground signal from the TCM. The valves have two positions open or closed. Some are normally open and close when activated and some are normally closed and open when activated.

MV solenoids are for:

- Controlling shift valve position
- ON/OFF control of TC lock up clutch
- Reverse Lock Out protection (early systems)
- Band Brake Activation (system specific)
- Shift lock control

Input (Turbine) and output Speed Sensors. Analog inductive sensors that produce an A/C sine wave similar to an ABS/ASC wheel speed sensor. The signal frequency is proportional to the rotation speed of the monitored component. The speed sensors are used to monitor clutch slip for plausibility and shift points as well as maintaining adaptive hydraulic pressures.

Transmission Oil Temperature Sensor: NTC resistor provides a variable voltage drop proportional to transmission oil temperature. For most systems, the NTC is soldered into the oil temp circuit of the wiring harness located in the transmission oil sump. The A5S 360R transmission contains a replaceable NTC plug in resistor probe that is clipped to a bracket and immersed in oil in the sump.

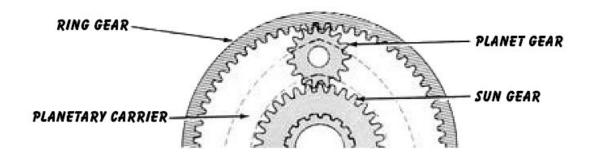
These components are monitored statically and dynamically by the TCM and will set specific fault codes if the sensor or it's circuit becomes impaired. However, the components **and their circuits to the TCM** can be simultaneously checked during diagnosis. The following pages provide specific locations of the components within the transmissions.

TRANSMISSION POWERFLOW

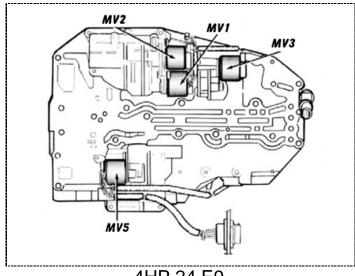
The TCM controls the hydraulic valve body by activating specific electrical solenoids and pressure regulators. The component locations within a transmission in relation to activation of shift components (multi plate clutches and brakes, band brakes, freewheels) control and direct the powerflow through the planetary gearset(s) providing various output ratios.

By design, each transmission manages powerflow uniquely with a common goal of providing progressive output ratios.

Visual explanation of a Planetary Gear Set power flow schematics



At first glance the representation of a transmissions internal components is confusing. Understanding the powerflow through the transmission is explained by a powerflow schematic. Powerflow schematics are simple line drawings of the upper half of the transmission showing engine drive torque input, torque converter powerflow, clutches, brakes freewheels and the planetary gearset(s) to output. The illustrations below will help in understanding the schematics.



4HP 24 E9

Specifications for MV solenoids: Values @ 20° C temperature

 $MV1 = 25 \text{ to } 46\Omega$

 $MV2 = 25 \text{ to } 46\Omega$

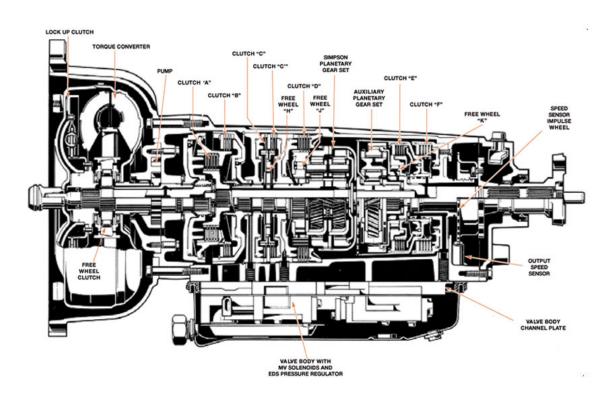
MV3 = Converter Lock-up Solenoid 25 to 46Ω

MV5 = Pressure Regulator Solenoid 5 to 10Ω

GEAR APPLICATION CHART

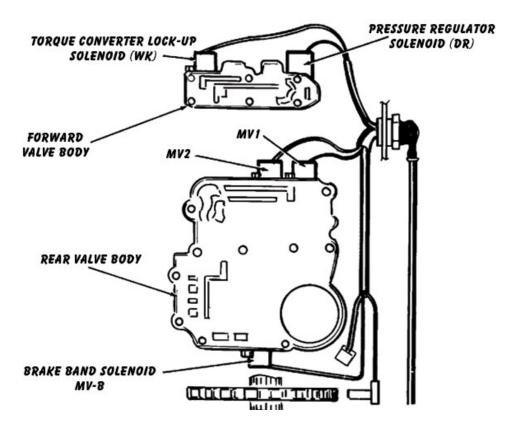
| | | | | | - 6 | 4HP | 24 (E9) | | | | | | |
|--------|---|----|-----|---|----------------|--------|---------|---|------------|-----|---|---|---|
| GEAR | | MV | 'S | | IPLATE CHES | | MULTIP | | FREEWHEELS | | | | |
| | 1 | 2 | 3 | Α | В | C, | С | D | E | F | J | Н | K |
| Р | | | | | | | | | | 7 | | | |
| R | | | | | Х | | | X | Х | | | | X |
| N | | | | 3 | | | | | | | | | |
| D1 | | Х | | Х | | 277557 | | | X | | | | X |
| D2 | X | Х | | X | | X | Х | | Х | | | X | X |
| D3 | X | | 8 | X | X | | Х | | X | è 1 | | | X |
| D4 | | | (X) | X | Х | | Х | | | Х | | | |
| Man, 1 | | Х | | X | | | | X | X | | Х | | X |

X = active (x) = TC LOCK UP - greater than 55 mph.



4HP 24 E9 Cut Away View

A5S 310/270R VALVE BODY COMPONENTS



MAIN PRESSURE REGULATOR

RESISTANCE @ 3.5 - 6.0 Ohms 20° C +/- 5° C

RESISTANCE @ 4.0 - 7.0 Ohms 80° C +/- 5° C

SHIFT SOLENOIDS: MV 1 & MV 2

RESISTANCE @ 17.0 - 20.0 Ohms 20°C +/- 5°C

RESISTANCE @ 21.0 - 24.5 Ohms 80°C +/- 5°C

BAND BRAKE REGULATOR

RESISTANCE @ 9.0 - 12.0 Ohms 20°C +/- 5°C

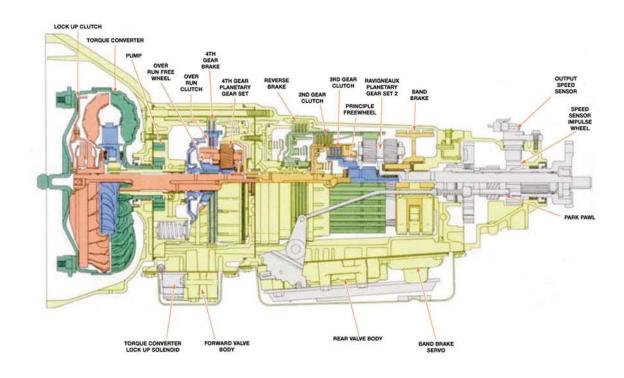
RESISTANCE @ 11.5 - 14.5 Ohms 80°C +/- 5°C

A4S 310/270R - POWER FLOW SCHEMATIC

GEAR APPLICATION CHART

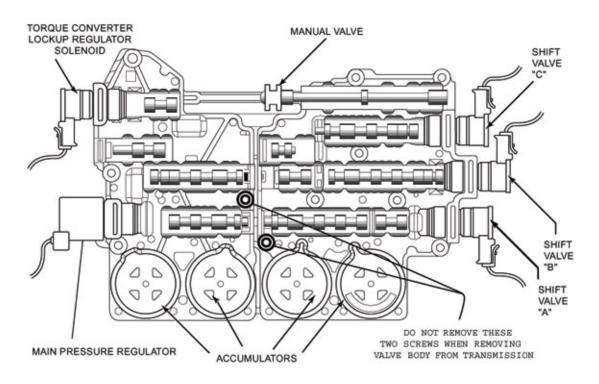
| | | | | | Α | 48 310 |)/270R | | | | | | | | |
|--------|---|---|-----------------|-----|--------|-------------------|-----------------|----------------|----------------------|----------------|-----------|-------------|--|--|--|
| GEAR | | | ENOII S & EI | | | CLUTCHES & BRAKES | | | | | | | | | |
| | 1 | 2 | ВВ | TC | OVERUN | C-2 (BRAKE) | C-3 (CLUTCH) | C-4 (BRAKE) | B (BAND BRAKE) | R-C (BRAKE) | Principle | Over run | | | |
| Р | | Х | | | Х | | | | | Х | LD | LD | | | |
| R | | X | | | Х | Х | | | | | LD | LD | | | |
| N | | Х | | | Х | | | | | | | | | | |
| D1 | | Х | Х | | Х | | | | Х | | LD | LD | | | |
| D2 | Х | Х | Х | | Х | Х | | | Х | | LD | FW | | | |
| D3 | Х | | | (x) | Х | Х | Х | | | | | LD | | | |
| D4 | | | | (x) | | Х | Х | Х | | | | | | | |
| Man, 1 | | Х | Х | | Х | | Х | | Х | | LD | LD | | | |

X = active (x) = TC LOCK UP - PROGRAM DEPENDENT Freewheels: LD = locked in drive, FW = free wheeling



A5S 360R (GM 5)

VALVE BODY COMPONENTS



MAIN PRESSURE REGULATOR

Resistance @: (temperature will affect resistances)(Readings at +/- 7%)

 $20^{\circ}\text{C} = 4\Omega$ $90^{\circ}\text{C} = 5.2\Omega$

TORQUE CONVERTER REGULATOR -TCC

Resistance @: (temperature will affect resistances)(Readings at +/- 7%)

 $20^{\circ}\text{C} = 10\Omega$ $90^{\circ}\text{C} = 12.7\Omega$

NTC TEMP SENSOR

 $-30^{\circ}\text{C} = 52594\Omega$ $100^{\circ}\text{C} = 178\Omega$

SHIFT SOLENOIDS: A - B - C

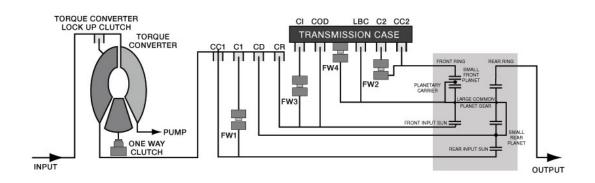
 $20^{\circ}\text{C} = 16\Omega$ $70^{\circ} = 19.1\Omega$

SPEED SENSORS

 $20^{\circ}\text{C} = 405\Omega$

Note! Above resistance may vary as much as 15%

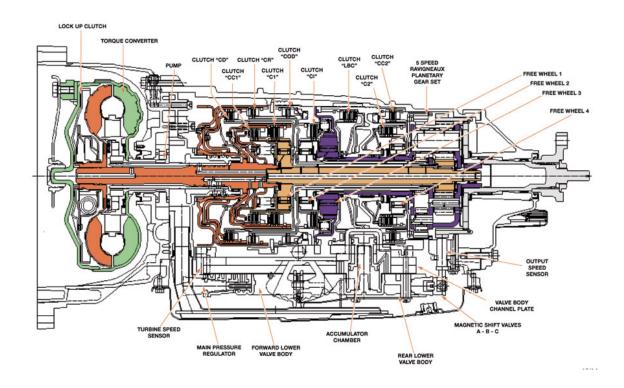
A5S 360R (GM 5) Powerflow Schematics:



| Range | Gear | Ratio | | | 20 10 | . 9 | Clu | utches | 3 | | | Fr | ee l | Whe | els | Solenoid | | enoids | 171 |
|---------|------|---------|----|----|-------|-----|-----|--------|-----|-----|----|----|------|-----|-----|----------|-----|--------|-----|
| | | | C1 | C2 | CI | CD | COD | CC1 | LBC | CC2 | CR | 1 | 2 | 3 | 4 | Α | В | С | тсс |
| D/4/3/2 | 1 | 3.45:1 | х | | | | | х | х | | | х | | | х | OFF | ON | ON | NO |
| | 2 | 2.21:1 | х | х | | | | x | | х | | х | х | | | ON | ON | ON | NO |
| D/4/3 | 3 | 1.59:1 | х | х | х | | х | х | | | | х | | х | | ON | OFF | ON | Y/N |
| D/4 | 4 | 1.00:1 | х | х | х | х | | х | | | | х | | | | OFF | OFF | ON | Y/N |
| D | 5 | 0.76:1 | х | х | х | х | х | | | | | | | | | OFF | OFF | OFF | Y/N |
| P/N | 1 | / | | | | | | | | | | | | | | OFF | ON | OFF | |
| R | R | -3.16:1 | | | | | | | х | | х | | | | | OFF | ON | OFF | NO |

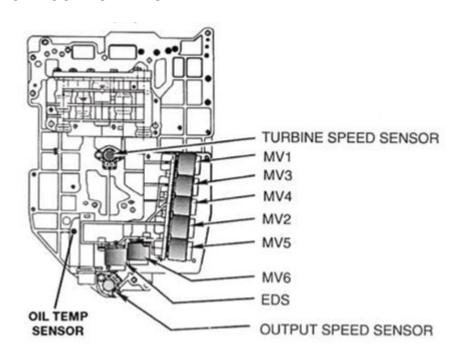
Planetary Gearset "Input - Reaction - Output" Chart

| Gear | Input | Reaction | Output | Ratio |
|---------|--|----------------------|----------------|---------|
| First | Rear Input Sun Gear | Planetary Carrier | Rear Ring Gear | 3.45:1 |
| Second | Rear Input Sun Gear | Front Ring Gear | Rear Ring Gear | 2.21:1 |
| Third | Rear Input Sun Gear | Front Input Sun Gear | Rear Ring Gear | 1.59:1 |
| Fourth | Rear Input Sun Gear & Planetary Carrier | None | Rear Ring Gear | 1.00:1 |
| Fifth | Planetary Carrier | Front Input Sun | Rear Ring Gear | 0,76:1 |
| Reverse | Front Input Sun Gear | Planetary Carrier | Rear Ring Gear | -3.16:1 |



A5S 310Z

VALVE BODY COMPONENTS



A5S 310Z Valve Body Resistance Nominal Values:

Resistances @ 20°C

Output Speed Sensor = 325Ω - +/- 40Ω Input Speed Sensor = 325Ω - +/- 40Ω

NTC Sensor:

820Ω @ 0°C

962Ω @ 20°C

1118Ω @ 40°C

1289Ω @ 60°C

EDS1 = $5.9\Omega - +/- 5\Omega$

 $MV1 = 28\Omega$

 $MV2 = 28\Omega$

 $MV3 = 28\Omega$

 $MV4 = 28\Omega$

 $MV5 = 28\Omega$

 $MV6 = 28\Omega$

Above **MV Solenoid** resistance values may vary up to 2Ω , dependant on temperatures!

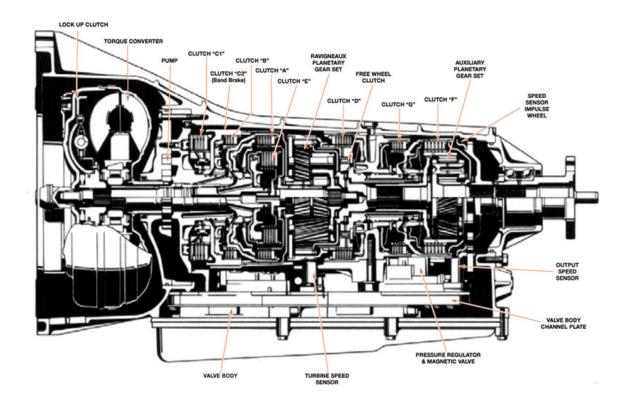
GEAR APPLICATION CHART

| | | | | | | | A | 5S 310 | Z | | | | | | | |
|--------|--------|---|---|----|----|-----|---|--------|----|-----|----|------|----|---|----------------|---|
| GEAR | (MV'S) | | | | | | | CLUTC | Н | | E | BRAK | ES | | FREE WHEELS | |
| | | | | | | | | В | Е | C1 | C2 | D | G | F | 1 | 2 |
| Р | X | Х | X | | | | | | | | | | | Х | | |
| R | Х | Х | | | | | | Х | | | | Х | Х | | | |
| N | Х | Х | Х | | | | | | | | , | | | Х | | |
| D1 | Х | Х | Х | | | | X | | | | | | Х | | | |
| D2 | | Х | Х | | | | X | | | X | Х | | Х | | X | |
| D3 | | | Х | X- | | | Χ | | 6) | Х | Х | | | Х | | |
| D4 | | | | | | (X) | Х | | Х | XFW | | | | Х | | Х |
| D5 | Х | | | | X- | (X) | | | Х | XFW | X | | | Х | | |
| 2nd, 1 | Х | Х | | | | | | | | | | | | | | |

X = active (pressure build up)

⁽X) = TC LOCK UP - PROGRAM DEPENDENT

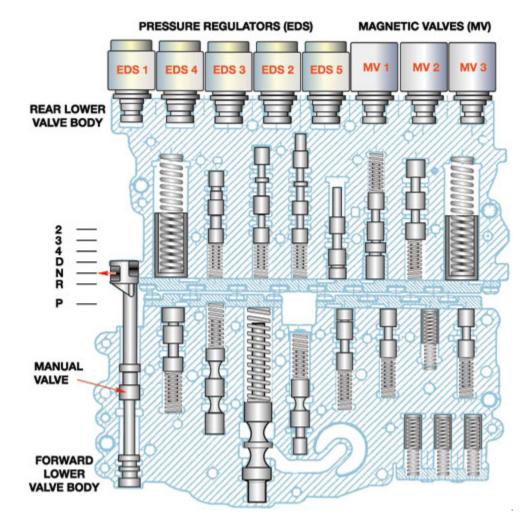
^{- =} inactive (pressure drain)



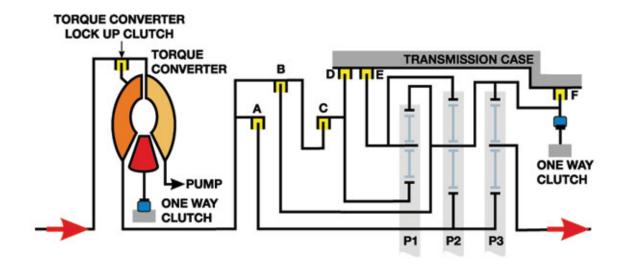
A5S 440Z

VALVE BODY COMPONENTS

| COMPONENT | OUTPUT SPEED SENSOR | INPUT SPEED SENSOR | NTC TEMP SENSOR | EDS1 | EDS4 | EDS3 | EDS2 | EDS5 | MV1 | MV2 | MV3 |
|------------------|---------------------------|--------------------------|--|----------------------|----------------------|----------------------|----------------------|---------------|--------------------|--------------------|--------------------|
| OHMS (@ 20°C) | 325. Ω ± 40. | 325. Ω ± 40. | 820. Ω @ 0°C 962. Ω @ 20°C 1118. Ω @ 40°C 1289. Ω @ 60°C | 5.9 Ω ± .5 | 6.4 Ω ± .5 | 6.4 Ω ± .5 | 6.4 Ω ± .5 | 6.4 Ω ± .5 | 28 Ω ± 2 | 28 Ω ± 2 | 28 Ω ± 2 |



A5S 440Z - POWER FLOW SCHEMATIC

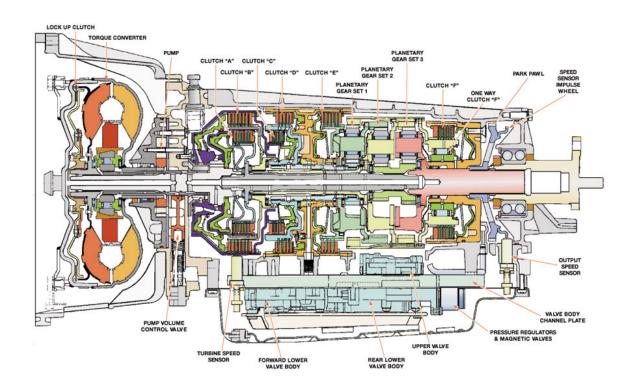


GEAR APPLICATION CHART

| 14.5 | | | | | 0 | | | | | | | | | | |
|--------|------|----------------|-------|-----|------|---|-------------|----|----|----|----|-----|----------------|------|---|
| GEAR | - | SOI | ENOID | VAL | VE L | .OGI | C | | | | CL | UTC | ΉL | .OGI | С |
| | S | OLENO VALVI | 2.37 | | | 000000000000000000000000000000000000000 | URE ATOR | CI | UT | СН | В | RA | FREE- WHEEL | | |
| | 1 | 2 | 3 | 1 | 2 | 3 | 4 | 5 | Α | В | С | D | E | F | |
| Р | Х | | X | Х | -X | Х | -X | -X | | | | | | Х | |
| R | 2. 7 | Х | | Х | X- | Х | | X- | | | Х | | | Х | |
| N | Х | | Х | Х | -X | Х | | -X | | | | | | Х | |
| D1 | Х | | | Х | X- | Х | | X- | Х | | | | | | Х |
| D2 | Х | Х | | Х | | Х | | Х | Х | | | | Х | | |
| D3 | | Х | | Х | Х | Х | | | х | | | х | | | |
| D4 | 6 0 | Х | | Х | 2 | | -X- | | х | х | | | | 4 9 | |
| D5 | | | | Х | Х | | -X- | | 1 | х | | Х | | | |
| 2nd, 1 | Х | | | Х | Х | х | | X- | х | | | | | Х | Х |
| D5-4 | | Х | | Х | | Х | | | Х | Х | | Х | | | |
| LU | | | | | | | Х | | | | | | | | |

X = active (pressure build up)

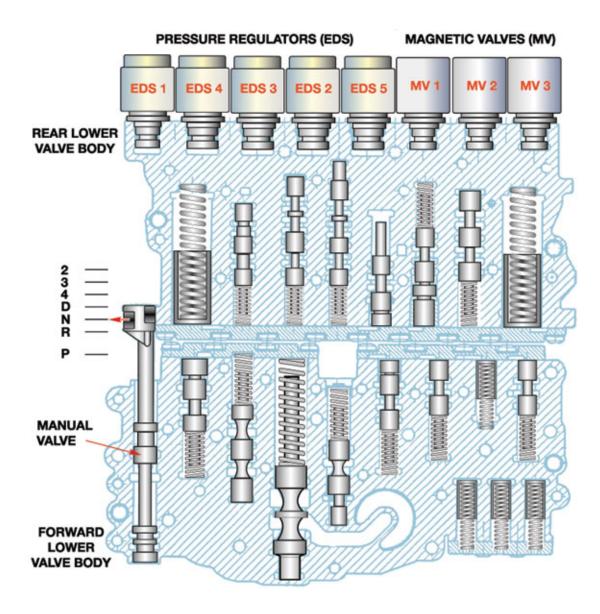
- = inactive (pressure drain)



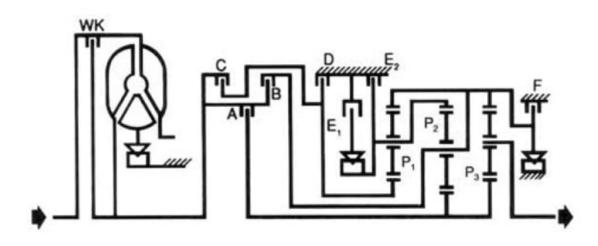
A5S 560Z

VALVE BODY COMPONENTS

| COMPONENT | OUTPUT SPEED SENSOR | INPUT SPEED SENSOR | NTC TEMP SENSOR | EDS1 | EDS4 | EDS3 | EDS2 | EDS5 | MV1 | MV2 | MV3 |
|------------------|---------------------------|--------------------------|---|---------------------|--------------|--------------|--------------|--------------|-------------|-------------|-------------|
| OHMS (@ 20°C) | 325. Ω ± 40. | 325. Ω ± 40. | 820. Ω @ 0°C 962. Ω @ 20°C 1118. Ω @ 40°C 1289. Ω @ 60°C | 5.9 Ω ±.5 | 6.4 Ω ±.5 | 6.4 Ω ±.5 | 6.4 Ω ±.5 | 6.4 Ω ±.5 | 28 Ω ± 2 | 28 Ω ± 2 | 28 Ω ± 2 |



A5S 560Z - POWER FLOW SCHEMATIC



| | | | | | | | | A5S | 560 Z | | | | | | | | | |
|--------|---|-----|------|------|---------|--------------|-----|-----|-------|---------------|---|-----|-------|------|---|----------------|---|--|
| GEAR | | 5 | SOLE | NOID | VALV | ELO | GIC | | | | | CLU | TCH L | OGIC | | | | |
| | | EN(| - | | | RESS GUL/ | | | (| CLUTCH BRAKES | | | | | | FREE WHEELS | | |
| | 1 | 2 | 3 | 1 | 2 | 3 | 4 | 5 | Α | В | С | D | E1 | E2 | F | F | E | |
| Р | Х | | v . | Х | -X | Х | -X | -X | 2 | 5 50 | | 7 | | | X | | | |
| R | | X | | Х | X- | Х | | X- | | | Х | | | | Х | | | |
| N | Х | | | Х | -X | Х | | -X | | | | | | | Х | | | |
| D1 | Х | | | Х | X- | X | | X- | X | | | | | | | Х | | |
| D2 | Х | Х | | Х | | Х | | Х | Х | | | | Х | Х | | | Х | |
| D3 | | Х | | Х | Х | X | | | X | | | Х | X | | | | | |
| D4 | | X | | Х | | | -X- | | X | X | | | Х | | | | | |
| D5 | | | -X | Х | X X -X- | | | | | X | | Х | X | | | | | |
| 2nd, 1 | Х | | | Х | Х | Х | | X- | Х | | | | | | Х | | | |

X = active (pressure build up) -= inactive (pressure drain)

